

**SDS Lead Free Enamel Threads OTV Series 11-20 For Window Glass**

**SECTION 1: Identification of the substance/mixture and of the company**

Product Name: Lead free enamel threads

Identified uses: For enameling

Synonyms: Enamels, threads

Supplier: Thompson Enamel

 650 Colfax Avenue

 Bellevue, Ky. 41073 U.S.A.

 Phone: 859-291-3800

 Fax: 859-291-1849

 Email: info@thompsonenamel.com

**SECTION 2: Hazards identification**

Although these products may contain elements which have low TLV (threshold limit value) as soluble metal ions, this product has been formed at high temperatures and do not necessarily have any of the properties of their component oxides or metals.

Some oranges, yellows and reds (1820, 1830, 1840, 1850, 1860, 1870 and 1880) contain up to 3% cadmium sulfoselenide pigment and some oranges and yellows ( 1840) may contain up to 3% cadmium sulfide. Some blues and purples may contain up to 3% gold.

**SECTION 3: Composition/Information on ingredients**

**The specific chemical identites are being withheld as a trade secret (29CFR1910.1200).**

Frit, with CAS#65997-18-4 is a mixture of inorganic chemical substances produced by rapidly quenching a molten, complex combination of materials, confing the chemical substances thus manufactured as non-migratory components of glassy solid flakes or granules. These components are present as part of the Frit.

**SECTION 4: First aid measures**

Description of first aid measures

 First-aid measures general: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation: When symptoms occur: go into open air and ventilate suspected area. Remove to fresh air. If irritation develops, call a physician. Prolonged exposure may cause irritation to respiratory tract.

First-aid measures after eye contact: Dust may irritate eyes. Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

First-aid measures after ingestion: Rinse mouth. Do not induce vomiting. For large amounts, call the Poison Control Center.

**SECTION 5: Firefighting measures**

This product is not combustible or explosive.

Fire hazard: None

Explosion hazard: None

Reactivity: None

**SECTION 6: Accidental release measures**

Personal precautions, protective equipment and emergency procedures

General measures: Avoid breathing (vapor, mist). Use in a well-ventilated area. Handle in accordance with good industrial hygiene and safety practice.

Methods and material for containment and cleaning up: If not contaminated, scoop up and use. If contaminated, sweep up and discard in trash can.

**SECTION 7: Handling and storage**

Precautions for safe handling: Keep out of reach of children. Avoid breathing mist, spray, vapors.

Use in a well-ventilated area. Wear recommended personal protective equipment.

Hygiene measures: Handle in accordance with good industrial hygiene and safety procedures.

 Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and

 again when leaving work area.

Storage: Store in a dry area away from food.

**SECTION 8: Exposure Controls/Personal protection**

 Personal protection: Ensure adequate ventilation, especially in confined areas. Use NIOSH approved dust respirator if 15mg/Mᵌ (for inert or nuisance dust) working conditions are exceeded.

 Insufficient ventilation: wear respiratory protection.

 Use judgment-avoid getting enamel in eyes.

**SECTION 9: Physical and chemical properties**

Physical state: Solid

Appearance: Threads

Color: Various

Odor: Odorless glass, except for some reds and yellows which may give off a slight odor when fired.

Melting point: >850°

**SECTION 10: Stability and reactivity**

Chemical Stability: Stable Reactivity: Nonreactive.

**SECTION 11: Toxicological information**

Information on toxicological effects: Conforms to ASTM D-4236

Serious eye damage/irritation: None

Respiratory or skin sensitisation: None

Skin corrosion: None

Carcinogenicity: None

**SECTION 12: Ecological information**

No specific ecological data available for this product.

**SECTION 13: Disposal considerations**

Waste disposal recommendations: Trash can.

**SECTION 14: Transportation information**

This product is not Department of Transportation (DOT) regulated.

This product is not TDG (Canada) regulated.

**SECTION 15: Regulatory information**

N/A

**SECTION 16: Other information**

References

DOT Department of Transportation

OSHA Occupational Safety and Health Administration

CAS Chemical Abstracts Service

TSCA Toxic Substances Control Act

This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

The information and recommendations contained in this SDS have been compiled from sources believed to be reliable and to represent current opinion on the subject when the SDS was prepared. No warranty, guaranty or representation is made as to the correctness or sufficiency of the information. The user of this product must decide what safety measures are necessary to safely use this product, either alone or in combination with other products, and determine its environmental regulatory compliance obligations under any applicable federal or state laws.

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